TWIN ROTARY RAKE

PARTS BOOK

MODEL 2250L, 2250R, 2250C

17.00804C

This parts book is furnished for your convenience only. All parts must be purchased through an authorized dealer. Call us for a dealer near you.
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2250 Rotary Rake 1

17.00804C Issue Date: 4/06
Lower Frame
### Lower Frame Parts List

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Tandem Axle, Wheels & Tires
## Tandem Axle, Wheels & Tires Parts List

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Tandem Stops (Prior to S/N 17.15712)
## Tandem Stops Parts List (Prior to S/N 17.15712)

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<tr>
<td>8</td>
<td>900506</td>
<td>4</td>
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<tr>
<td>9</td>
<td>17.00792</td>
<td>1</td>
<td>Guard w/Adjuster LH Rake w/Decals</td>
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<tr>
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<td>Guard w/Adjuster RH Rake w/Decals</td>
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<td>Guard w/o Adjuster RH Rake w/Reflector</td>
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<tr>
<td>12</td>
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<td>Support, Rear Guard (Prior To S/N 17.21052 Only)</td>
</tr>
<tr>
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<td>902928</td>
<td>4</td>
<td>Bolt, 1/2-13 x 1-1/4 Hex (Prior To S/N 17.21052 Only)</td>
</tr>
<tr>
<td>14</td>
<td>906401</td>
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<td>Nut, Lock, 1/2-13 (Prior To S/N 17.21052 Only)</td>
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<tr>
<td>15</td>
<td>17.00407.1</td>
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<td>Guard, Rear (Prior To S/N 17.21052 Only)</td>
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<tr>
<td>16</td>
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<td>U-Bolt, 1/4 x 1-1/4 (Prior To S/N 17.21052 Only)</td>
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<tr>
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<td>903517</td>
<td>2</td>
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<tr>
<td>18</td>
<td>906400</td>
<td>2</td>
<td>Nut, Lock, 3/8-16 (Prior To S/N 17.21052 Only)</td>
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Swath Screen
### Swath Screen Parts List

<table>
<thead>
<tr>
<th>Item</th>
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<tbody>
<tr>
<td>1</td>
<td>904508</td>
<td>1</td>
<td>Pin, Hair, 1/8 x 2-9/16 Znc</td>
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<td>2</td>
<td>17.00069</td>
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<td>Pin, Threaded</td>
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<td>3</td>
<td>17.00072.7</td>
<td>1</td>
<td>Adjuster - Swath Screen</td>
</tr>
<tr>
<td>4</td>
<td>02.16500</td>
<td>1</td>
<td>Pin, Pull</td>
</tr>
<tr>
<td>5</td>
<td>904863</td>
<td>18</td>
<td>Hex Head Bolt, GR5 1/4 x 3/4&quot; (Standard Screen)</td>
</tr>
<tr>
<td></td>
<td>904863</td>
<td>25</td>
<td>Hex Head Bolt, GR5 1/4 x 3/4&quot; (Optional 8 Ft Screen)</td>
</tr>
<tr>
<td>6</td>
<td>17.00752.7</td>
<td>1</td>
<td>Angle - Swath Screen (Standard Screen)</td>
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<tr>
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<td>17.00868.7</td>
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<td>Angle - Swath Screen (Optional 8 Ft Screen)</td>
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<tr>
<td>7</td>
<td>17.00048</td>
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<td>Screen - Swath (Standard Screen)</td>
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<td>17.00821</td>
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<td>Screen - Swath (Optional 8 Ft Screen)</td>
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<td>8</td>
<td>17.00081.7</td>
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<td>Stiffener - Swath Screen (Standard Screen)</td>
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<tr>
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<td>17.00081.7</td>
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<td>17.00082.7</td>
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<td>Strip - Clamp (Standard Screen)</td>
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<td>Strip - Clamp (Optional 8 Ft Screen)</td>
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<tr>
<td>10</td>
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<td>8</td>
<td>Washer - Lock 5/16&quot;</td>
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<tr>
<td>11</td>
<td>900365</td>
<td>8</td>
<td>Hex Nut - 5/16-18</td>
</tr>
<tr>
<td>12</td>
<td>900493</td>
<td>6</td>
<td>Washer Flat 1/4&quot; SAE (Standard Screen)</td>
</tr>
<tr>
<td></td>
<td>900493</td>
<td>8</td>
<td>Washer Flat 1/4&quot; SAE (Optional 8 Ft Screen)</td>
</tr>
<tr>
<td>13</td>
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<td>18</td>
<td>Hex Nut, LK 1/4&quot; Ny-lok Cntr (Standard Screen)</td>
</tr>
<tr>
<td></td>
<td>904092</td>
<td>25</td>
<td>Hex Nut, LK 1/4&quot; Ny-lok Cntr (Optional 8 Ft Screen)</td>
</tr>
<tr>
<td>14</td>
<td>17.00811</td>
<td>1</td>
<td>Support - Swath Screen w/Reflector</td>
</tr>
<tr>
<td>15</td>
<td>903689</td>
<td>8</td>
<td>Carriage Bolt G5 5/16 x 3/4&quot;</td>
</tr>
<tr>
<td></td>
<td>17.00777</td>
<td>1</td>
<td>Swath Screen Complete - Standard (Consists Of Items: 5 thru 15)</td>
</tr>
<tr>
<td></td>
<td>17.00862</td>
<td>1</td>
<td>Swath Screen Complete - Opt 8 Ft (Consists Of Items: 5 thru 15)</td>
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</table>
# Tine Arms Parts List

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
<th>Quantity</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>903855</td>
<td>44</td>
<td>Hex Head Bolt G5 1/2 x 3-1/2&quot;</td>
</tr>
<tr>
<td>2</td>
<td>900497</td>
<td>88</td>
<td>Washer, Flat 1/2&quot;</td>
</tr>
<tr>
<td>3</td>
<td>907399</td>
<td>44</td>
<td>Hex Nut LK 1/2-13 Nylon FL</td>
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<tr>
<td>4</td>
<td>17.00776.7</td>
<td>11</td>
<td>Tine Arm 50.98&quot; 115 w/Tag (3/4&quot; to 1st Roll Pin Hole) (See Note 1)</td>
</tr>
<tr>
<td></td>
<td>17.01007</td>
<td>11</td>
<td>Tine Arm 51.00&quot; (2-1/8&quot; to 1st Roll Pin Hole) (See Note 2)</td>
</tr>
<tr>
<td>5</td>
<td>17.00763</td>
<td>44</td>
<td>Tine, Rake LH</td>
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<td>6</td>
<td>907342</td>
<td>22</td>
<td>Pin, Spring 12 x 60MM</td>
</tr>
<tr>
<td>6a</td>
<td>907341</td>
<td>22</td>
<td>Pin, Spring 7 x 60MM</td>
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<tr>
<td>7</td>
<td>09.73300</td>
<td>11</td>
<td>Machine Bushing 1-3/8 x 2-1/8 x 14 Ga</td>
</tr>
<tr>
<td>8</td>
<td>17.00865</td>
<td>11</td>
<td>Spacer, Tine Bolt</td>
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<td>17.00764</td>
<td>44</td>
<td>Tine, Rake, RH</td>
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<td>10</td>
<td>17.00945</td>
<td>44</td>
<td>Tine Saver Kit</td>
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<td>11</td>
<td>900601</td>
<td>88</td>
<td>Cable Clamp, 5/16</td>
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<td>900503</td>
<td>176</td>
<td>Lock Washer, 5/16</td>
</tr>
<tr>
<td>13</td>
<td>333225B1</td>
<td>44'</td>
<td>Cable - Coated</td>
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</tbody>
</table>

**Note 1**: Units Built Prior To S/N 17.20011 That Have Not Been Updated. Always Measure Location Of 1st Roll Pin Hole In Tine Arms Before Ordering.

**Note 2**: Units Built S/N 17.20011 & After Or Prior Built Units That Have Been Updated. Always Measure Location Of 1st Roll Pin Hole In Tine Arms Before Ordering.
Hydraulic Lift System
## Hydraulic Lift System Parts List

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
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<tbody>
<tr>
<td>1</td>
<td>09.74158</td>
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<td>Coupler - Quick 3/4-16 ORB Male</td>
</tr>
<tr>
<td>2</td>
<td>17.00791</td>
<td>1</td>
<td>Hydraulic Hose 3/8 x 90&quot;</td>
</tr>
<tr>
<td>3</td>
<td>907183</td>
<td>1</td>
<td>Tee - Branch 37° Flare, ORB 9/16-18</td>
</tr>
<tr>
<td>4</td>
<td>907182</td>
<td>1</td>
<td>Tee - Branch 37° Flare, Swivel, 9/16-18</td>
</tr>
<tr>
<td>5</td>
<td>17.00797</td>
<td>1</td>
<td>Cylinder, 2 x 3 Hydraulic w/Stroke Control</td>
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<tr>
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<td>65.10083</td>
<td>1</td>
<td>Seal Kit - 2&quot; Hydraulic Cylinder</td>
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<td>17.00111</td>
<td>1</td>
<td>Stroke Control</td>
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<tr>
<td>6</td>
<td>907205</td>
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<td>Restrictor - .031</td>
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<td>Hydraulic Hose 3/8 x 77&quot;</td>
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<td>Connector - 37° Flare x ORB, 9/16-18, Special Length</td>
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<td>Elbow - 90°</td>
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<td>Elbow - 90° Male</td>
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<td>17.00863</td>
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<td>Valve - Pilot Check</td>
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<td>17.00864</td>
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<td>Hydraulic Hose 1/4 x 14&quot;</td>
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<td>Hydraulic Hose 3/8 x 20.5&quot;</td>
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<td>17</td>
<td>17.00798</td>
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<td>Cylinder, 2.5 x 8 w/Stroke Control</td>
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<td>17.00210</td>
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<td>Seal Kit - 2-1/2&quot; Hyd. Cylinder</td>
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<td>17.00111</td>
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<td>Stroke Control</td>
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<td>Tie, Cable, Yellow</td>
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Transport Lights & Wiring
### Transport Lights & Wiring Parts List

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<tbody>
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<td>Holder - Plug Storage</td>
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<td>Harness, Lights, Wishbone</td>
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<td>Light, Dual Lamp, Amber/Red - RH</td>
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<td>904007</td>
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<td>Washer, Flat, 1/4&quot;</td>
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<td>904092</td>
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<td>Hex Nut, LK 1/4&quot; Ny-loc Cntr</td>
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<td>Hex Head Bolt - G5 1/4 x 3/4&quot;</td>
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<td>Hex Nut - LK 1/4&quot; Ny-loc Cntr</td>
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Decals & Trim
<table>
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<td>17.00805</td>
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<td>Decal - Miller Pro 1150</td>
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<td>Decal - Before Operating</td>
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<td>Decal - Yellow 2 x 9 Retro Reflective</td>
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<td>Decal - Red 2 x 9 Retro Reflective</td>
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<td>Decal - Caution 540 RPM</td>
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# Gear Box - Left Hand Rake Parts List

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<td>Gear - Bevel Ring</td>
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<td>Cover - Top Casting</td>
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<td>907204</td>
<td>8</td>
<td>Bolt - SOCHD M10 x 22 Gr 8.8</td>
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<td>4</td>
<td>907186</td>
<td>1</td>
<td>Bearing - Ball</td>
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<td>907187</td>
<td>2</td>
<td>Snap Ring</td>
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<td>6</td>
<td>17.00828</td>
<td>1</td>
<td>Parallel Key 10 x 8 x 50</td>
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<td>7</td>
<td>17.00829</td>
<td>2</td>
<td>Shim Kit</td>
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<td>907188</td>
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<td>Snap Ring</td>
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<td>Shim</td>
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<td>Grease Zerk, 45° M10 x 1</td>
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<tr>
<td>16</td>
<td>16.10731</td>
<td>2</td>
<td>Snap Ring</td>
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<tr>
<td>17</td>
<td>907190</td>
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<td>Nut, Bearing, M40 x 1.5</td>
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<td>17.00834</td>
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<td>Pinion Shaft</td>
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<td>20</td>
<td>16.10526</td>
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<td>Plug, Hex Head, 1/2&quot; Gas</td>
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<td>21</td>
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<td>Plug, SOCHD, 1/2&quot; Gas</td>
</tr>
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<td>22</td>
<td>17.00836</td>
<td>NLA</td>
<td>Shaft, Tine Arm (2-3/4&quot; Housing To End Of Shaft) (8-7/8&quot; T. L.)</td>
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<tr>
<td>23</td>
<td>17.01012</td>
<td>11</td>
<td>Shaft, Tine Arm (4&quot; Housing To End Of Shaft) (10-1/4&quot; T. L.)</td>
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<tr>
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* *Order 17.01012 Tine Arm Shaft & 17.01007 Tine Arm*

** Order 17.01008, 17.01009, 17.01010 & 907193
Gear Box - Right Hand Rake
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* Order 17.01012 Tine Arm Shaft & 17.01007 Tine Arm
** Order 17.01008, 17.01009, 17.01010 & 907193
Gear Pump & Planetary Gear Box
**Gear Pump & Planetary Gear Box Parts List**

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Hydraulic Motor
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# Swing Frame - Frame, Lights & SMV Parts List

**(S/N 17.21052 & After)**

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<th>Quantity</th>
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Swing Frame - Wheels & Hubs
# Swing Frame - Wheels & Hubs Parts List

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<td>Bolt, Wheel, 1/2-20 x 90 Degree</td>
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Swing Frame - Steering Hydraulics
(Prior To S/N 17.21052)
## Swing Frame - Steering Hydraulics Parts List
(Prior To S/N 17.21052)

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<tr>
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<td>2</td>
<td>Bushing, Hard Tension</td>
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Swing Frame - Steering Hydraulics
(S/N 17.21052 & After)
## Swing Frame - Steering Hydraulics Parts List

(S/N 17.21052 & After)

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<th>Quantity</th>
<th>Description</th>
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<td>Item</td>
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<td>Description</td>
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Swing Frame - Rake Lift Hydraulics
(S/N 17.21052 & After)
# Swing Frame - Rake Lift Hydraulics Parts List
(S/N 17.21052 & After)

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Swing Frame - Drive Hydraulics
(Prior To S/N 17.21052)
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Swing Frame - Drive Hydraulics
(S/N 17.21052 & After) continued
## Swing Frame - Drive Hydraulics Parts List
(S/N 17.21052 & After) continued

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